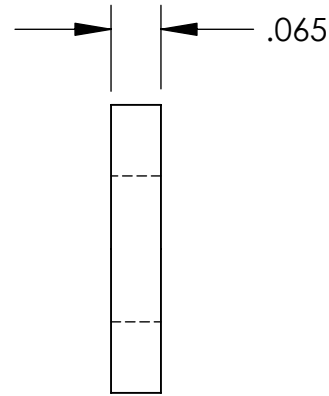
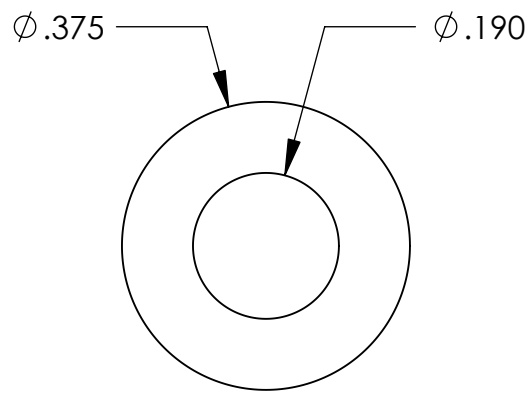


UNCONTROLLED DOCUMENT



TOLERANCES UNLESS NOTED

$\pm .005$  ON DIMENSIONS THRU .625  
 $\pm .008$  ON DIMENSIONS .626 THRU 1.000  
 $\pm .010$  ON DIMENSIONS 1.001 THRU 1.500  
 $\pm .015$  ON DIMENSIONS LARGER THAN 1.500  
 $\pm .015$  ON FRACTIONAL DIMENSIONS

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SCALE  
4:1

TA