

POPULAR **MASKING** SOLUTIONS

Masking is an essential part of the production and finishing process for manufacturers, fabricators and machine builders. However, mastering this process can be a challenge. The key to success: select an appropriate material suited to your operating temperature and application process. We recommend that you request <u>free samples</u> so that you can try before you buy, as a number of variables are involved in each masking process. You can also download <u>free CADs</u> now.

Whether it be shot blasting, powder coating, e-coating, anodizing, plating or wet painting, there's a suitable masking cap, masking plug, masking tape or masking tubing for your needs.

MASKING TAPERED PLUGS

Makes the process more efficient with quick and easy-to-apply solutions. One size fits multiple holes, which saves valuable time masking.

FEATURES:

 Reusable for better value and available as a solid plug or a hollow core to aid in compression

MATERIAL:

 EPDM and Silicone masking plugs handle operating temperatures up to 302°F (150°C) and 482°F (250°C)

SPECIFICATION:

High chemical resistance.
 Prevents coating or colorant
 from getting in holes or on
 threads. EPDM comes in
 black, Silicone available in
 multiple color-coded sizes



MASKING STRAIGHT CAPS

A reusable and cost-effective all-rounder perfect for protecting studs, pins and tube ends.

FEATURES:

 Maintain color conformity in the masking process with your choice of a variety of colors

MATERIAL:

• EPDM 302°F (150°C) and Silicone 482°F (250°C) material options offer perfect solutions, no matter what your application – also consider a high-temp PVC (up to 338°F/170°C) flexible end cap, which offers an excellent seal. Masking caps for painting are available in a wide range of materials, because temperature is not a factor

SPECIFICATION:

 Almost 200 variations make it easy to find just the right diameter and height needed for any application



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MASKING PULL PLUGS

Make your life easier using pull tabs to pull though threaded and un-threaded through holes.

FEATURES:

 Enhance efficiency in your production process by saving time with pull-tabs for fast installation and removal

MATERIAL:

 Choose from Silicone 482°F / 250°C or EPDM 302°F / 150°C, depending on the application. Both safely protect during anodizing, shot blasting and painting

SPECIFICATION:

 The pull plug series has a range of compatible hole diameters for you to choose from



MASKING HOOKS

Efficiently hang your products during the finishing process with <u>wire hooks</u>, both <u>round wire hooks</u> and <u>square</u>. Perfect for hanging sheet metal or machinery in painting, surface treatments and material handling.

FEATURES:

• Offered in various styles, shapes and lengths

MATERIAL:

 Round and square cold drawn spring steel allows a current to pass while providing a ground

SPECIFICATION:

 Available in 'C', 'S', 'V' and 90° hook configurations with holding capacities up to 220 pounds (100kg)



MASKING TAPES & DISCS

Caps or plugs can't cover irregular shapes. That's the job of masking discs and tapes, which remove cleanly and leave no residue. You can get colored masking tape and also colored masking tape discs.

FEATURES:

 Available in a roll length or masking discs

MATERIAL:

 Produced in Polyimide, Polyester, Silicone, Fiberglass Cloth and Crepe Paper, with operating temperatures up to +500°F (260°C)

SPECIFICATION:

 Available for a wide range of temperatures and applications



WHICH MATERIAL FOR YOUR MASKING PROCESS?

There are many variables involved, such as temperature and hole diameters. We recommend that you request a free sample to test your application. For example, not every EPDM solution can be used in blasting. It's therefore critical to refer to the solution's technical data sheet. The guide below gives you some guidance. For complete service temperature and other physical properties, also ask us for the material's technical data sheet.*

| PROCESS | BLASTING | POWDER COATING | E-COATING | ANODIZING | PLATING | WET PAINTING |
|--------------------------|------------------------------------|--|--|----------------------------------|---|--|
| RECOMMENDED MATERIALS | TPR, EPDM, Silicone, Fiberglass | Silicone, High- Temp PVC, EPDM, Polyester, Polyimide | Silicone, High- Temp PVC, EPDM, Polyester, Polyimide | Silicone, TPR, Polyester, TPE | TPR, TPE, EPDM, PVC, Silicone, Polyester, Polyimide | Crepe Paper, TPR, EPDM, PVC, Polyester |

*We do not assume any liability for the materials, specifications or information provided. For complete service temperature and other physical properties of our product's material, please refer to the actual product material technical data sheet (available upon request).

APPLICATIONS AND RECOMMENDED SOLUTIONS

CAPS - SILICONE

| PROCESS | BLASTING | POWDER COATING | E-COATING | ANODIZING | PLATING | WET PAINTING |
|------------------------|----------|-------------------|-----------|-----------|----------|-----------------|
| MASKING STRAIGHT CAPS | ~ | ✓ | ✓ | ~ | ✓ | |
| MASKING CONES | | ~ | ~ | ~ | ~ | |
| EASY PULL MASKING CAPS | ~ | ~ | ~ | ~ | ~ | |

CAPS - EPDM

| PROCESS | BLASTING | POWDER COATING | E-COATING | ANODIZING | PLATING | WET PAINTING |
|------------------------|----------|-------------------|-----------|-----------|----------|-----------------|
| MASKING STRAIGHT CAPS | ~ | ~ | ~ | ~ | ~ | |
| MASKING CONES | | ~ | ~ | ~ | ~ | |
| EASY PULL MASKING CAPS | ~ | ~ | ~ | ~ | ~ | |

CAPS - TPR, PVC & PAPER

| PROCESS | BLASTING | POWDER COATING | E-COATING | ANODIZING | PLATING | WET PAINTING |
|--|----------|-------------------|-----------|-----------|---------|-----------------|
| FLEXIBLE END CAPS – ACID RESISTANT, TPR | ~ | | | ~ | ~ | ✓ |
| FLEXIBLE END CAP, PVC | | ~ | ~ | | ~ | ✓ |
| PAPER CAPS, CREPE | | ~ | | | | ✓ |

PLUGS - EPDM

| PROCESS | BLASTING | POWDER COATING | E-COATING | ANODIZING | PLATING | WET PAINTING |
|--------------------------|----------|-------------------|-----------|-----------|----------|-----------------|
| HIGH-TEMP TAPERED PLUG | | ~ | ~ | ~ | ~ | |
| MASKING FLANGELESS PLUGS | | ✓ | ~ | ✓ | ~ | |
| MASKING PULL PLUG | | ~ | ~ | ~ | ~ | |

PLUGS - SILICONE & TPR

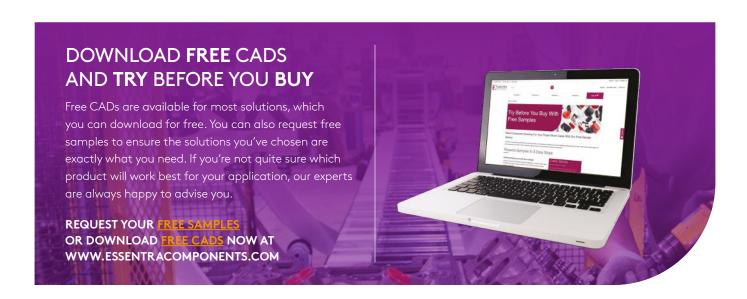
| PROCESS | BLASTING | POWDER COATING | E-COATING | ANODIZING | PLATING | WET PAINTING |
|-----------------------------------|----------|-------------------|-----------|-----------|----------|-----------------|
| HIGH-TEMP TAPERED PLUGS, SILICONE | | ~ | ~ | ~ | ~ | |
| MASKING FLANGELESS PLUGS, TPR | ~ | | | ~ | ~ | ~ |

MASKING TUBING - SILICONE

| PROCESS | BLASTING | POWDER COATING | E-COATING | ANODIZING | PLATING | WET PAINTING |
|-------------------------|----------|-------------------|-----------|-----------|----------|-----------------|
| MASKING STRAIGHT TUBING | | ~ | ~ | ~ | ~ | |
| MASKING STAR TUBING | | ~ | ~ | ~ | ~ | |

TAPES

| PROCESS | BLASTING | POWDER COATING | E-COATING | ANODIZING | PLATING | WET PAINTING |
|-------------------|----------|-------------------|-----------|-----------|---------|-----------------|
| <u>FIBERGLASS</u> | ~ | ~ | ~ | | | ✓ |
| PAPER, CREPE | | ~ | | | | ✓ |
| POLYIMIDE | | ~ | ~ | ~ | ~ | ~ |
| POLYESTER | | ✓ | ~ | ~ | ~ | |





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