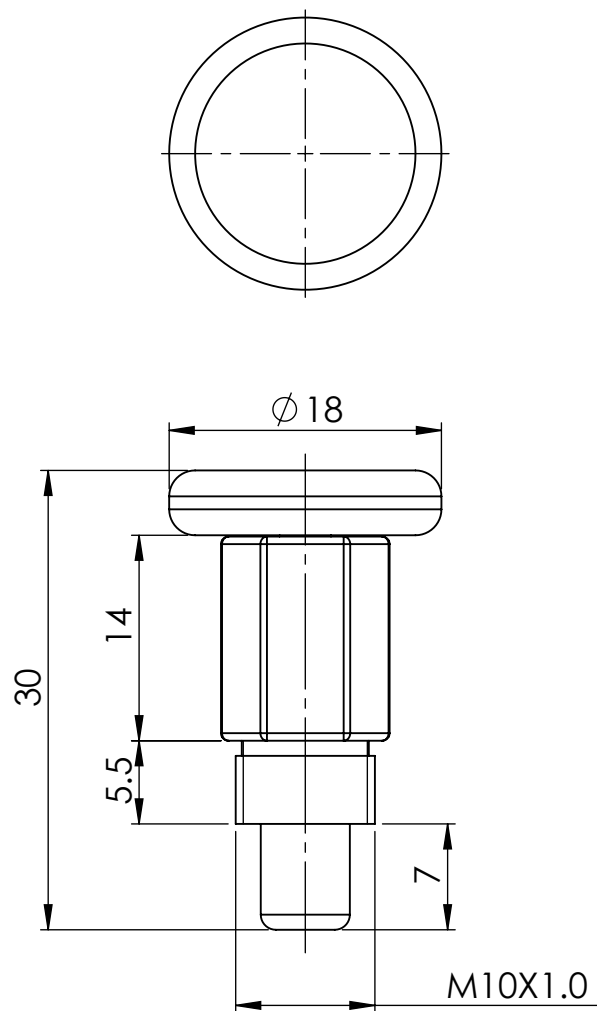
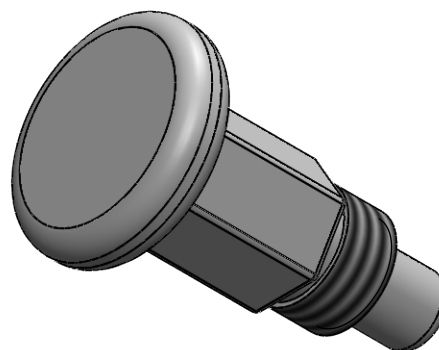




NOTE:
 BODY MATERIAL: ZINC ALLOY
 FULL MATERIAL: STEEL
 KNOB MATERIAL: DIE CAST ZINC

REST POSITION	INITIATING FORCE (N)	FORCE FOR FULL RETRACTION (N)
YES	5	16



© 2013 Essentra Components. All rights reserved.
 Registered in England, Company No. 547495.
 Registered Office: Essentra plc
 Langford Locks, Kidlington, Oxford, OX5 1HX

Condition of Sale can be found on our website: essentra.com.

Essentra Components does not warrant that the files will be error free and may create new versions ("Upgrades") at any time, which may correct such errors. Essentra Components has no obligation to notify you of such upgrades. Any upgraded file will be published to the website, when it becomes available.

You are not permitted to load any of the files on to a network server for the purposes of distribution to one or more other computer(s) on that network or to effect such distribution. Essentra Components shall not be liable for any loss or damage whatsoever or however caused, arising directly or indirectly from the use of the files.

UNCONTROLLED COPY

STATUS

APPROVED DRAWING

UNLESS OTHERWISE STATED

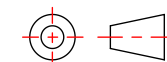
ALL DIMENSIONS IN mm

DO NOT SCALE

LINEAR TOLERANCE

THIRD ANGLE PROJECTION

SIZE	(0)	(0.0)	(0.00)
0-10	±0.5	±0.15	±0.10
>10-30	±0.5	±0.20	±0.15
>30-50	±0.5	±0.30	±0.20
>50-100	±0.8	±0.50	±0.25
>100-200	±1.5	±0.80	±0.40
>200-300	±2.0	±1.20	±0.80
>300-500	±3.0	±2.00	±1.00
>500	±5.0	±3.00	±1.50

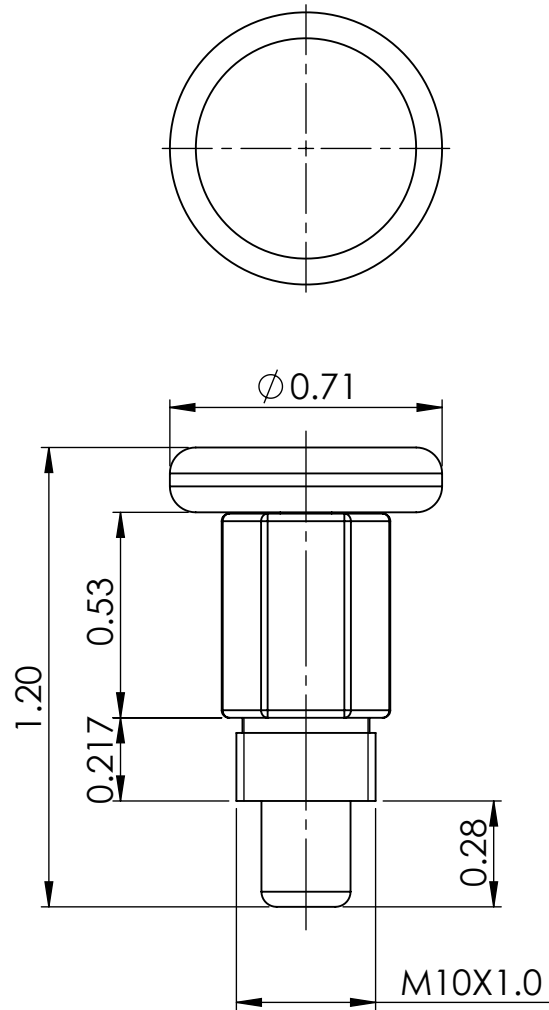


ANGULAR TOLERANCE ±0.5 DEGREES
 UNSPECIFIED RADII 0.25mm
 DRAFT ANGLE 0.5 DEGREES
 DIMENSIONS IN BRACKETS [] ARE
 IN INCHES FOR REFERENCE ONLY

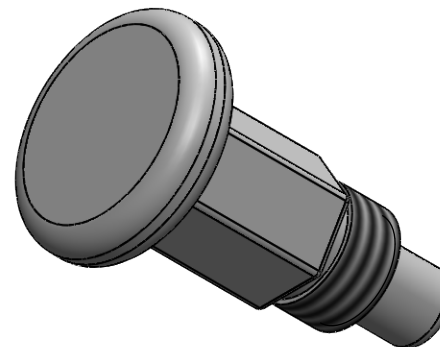
CREATE DATE	5.01.2024	MATERIAL	SEE NOTES
ITEM CODE	10280836	COLOUR	GREY
LEGACY NUMBER	497511	FINISH	MATT

TITLE:
THREADED INDEX PLUNGER

DWG. No.	10280836	SCALE	SHEET	ISSUE
		2:1	1 of 2	1



NOTE:
BODY MATERIAL: ZINC ALLOY
FULL MATERIAL: STEEL
KNOB MATERIAL: DIE CAST ZINC



REST POSITION	INITIATING FORCE (lbf)	FORCE FOR FULL RETRACTION (lbf)
YES	1.12	3.60



© 2013 Essentra Components. All rights reserved.
Registered in England, Company No. 547495.
Registered Office: Essentra plc
Langford Locks, Kidlington, Oxford, OX5 1HX

Condition of Sale can be found on our website: essentra.com.

Essentra Components does not warrant that the files will be error free and may create new versions ("Upgrades") at any time, which may correct such errors. Essentra Components has no obligation to notify you of such upgrades. Any upgraded file will be published to the website, when it becomes available.

You are not permitted to load any of the files on to a network server for the purposes of distribution to one or more other computer(s) on that network or to effect such distribution. Essentra Components shall not be liable for any loss or damage whatsoever or however caused, arising directly or indirectly from the use of the files.

UNCONTROLLED COPY

STATUS

APPROVED DRAWING

UNLESS OTHERWISE STATED

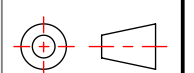
ALL DIMENSIONS IN inches

DO NOT SCALE

LINEAR TOLERANCE

SIZE	(0.00)	(0.000)	(0.0000)
0 - 0.394	±0.020	±0.006	±0.004
>0.394 - 1.181	±0.020	±0.008	±0.006
>1.181 - 1.969	±0.020	±0.012	±0.008
>1.969 - 3.937	±0.031	±0.020	±0.010
>3.937 - 7.874	±0.059	±0.031	±0.016
>7.874 - 11.811	±0.079	±0.047	±0.031
>11.811 - 19.685	±0.118	±0.079	±0.039
>19.685	±0.197	±0.118	±0.059

THIRD ANGLE PROJECTION



ANGULAR TOLERANCE
±0.5 DEGREES
UNSPECIFIED RADII 0.010 inch
DRAFT ANGLE 0.5 DEGREES
DIMENSIONS IN BRACKETS []
ARE IN INCHES FOR
REFERENCE ONLY

CREATE DATE	5.01.2024	SEE NOTES	MATERIAL
ITEM CODE	10280836	GREY	COLOUR
LEGACY NUMBER	497511	MATT	FINISH

TITLE:	THREADED INDEX PLUNGER		
DWG. No.	10280836	SCALE	SHEET
		2:1	2 of 2
		ISSUE	1