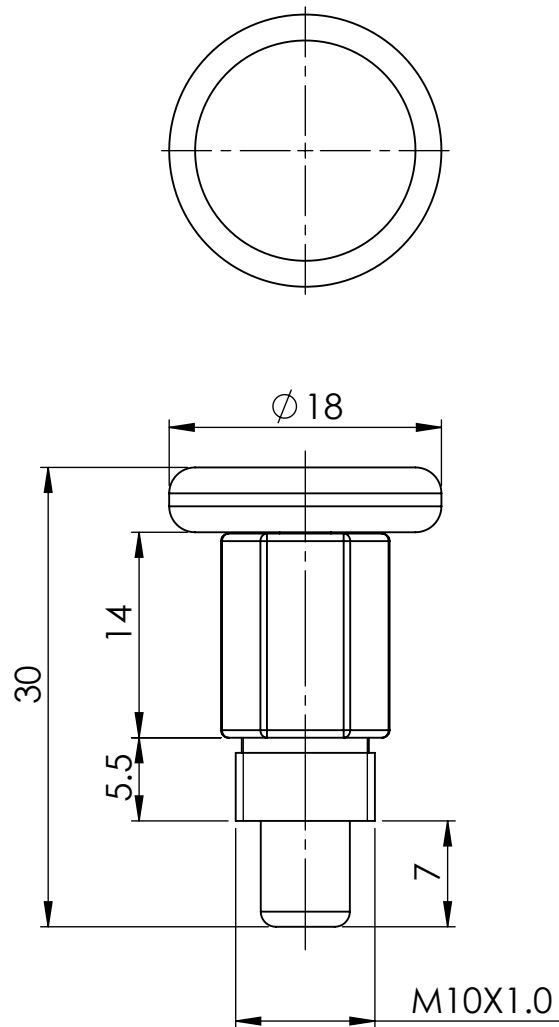
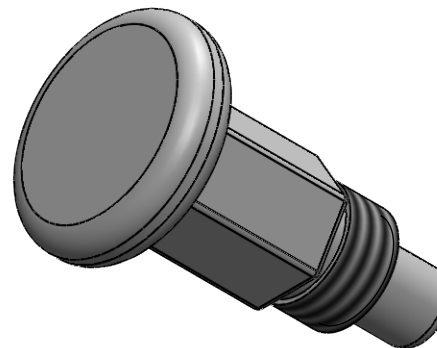




NOTE:
 BODY MATERIAL: ZINC ALLOY
 FULL MATERIAL: STEEL
 KNOB MATERIAL: DIE CAST ZINC



REST POSITION	INITIATING FORCE (N)	FORCE FOR FULL RETRACTION (N)
NO	5	16



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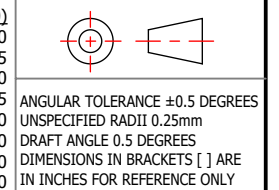
ALL DIMENSIONS IN mm

DO NOT SCALE

LINEAR TOLERANCE

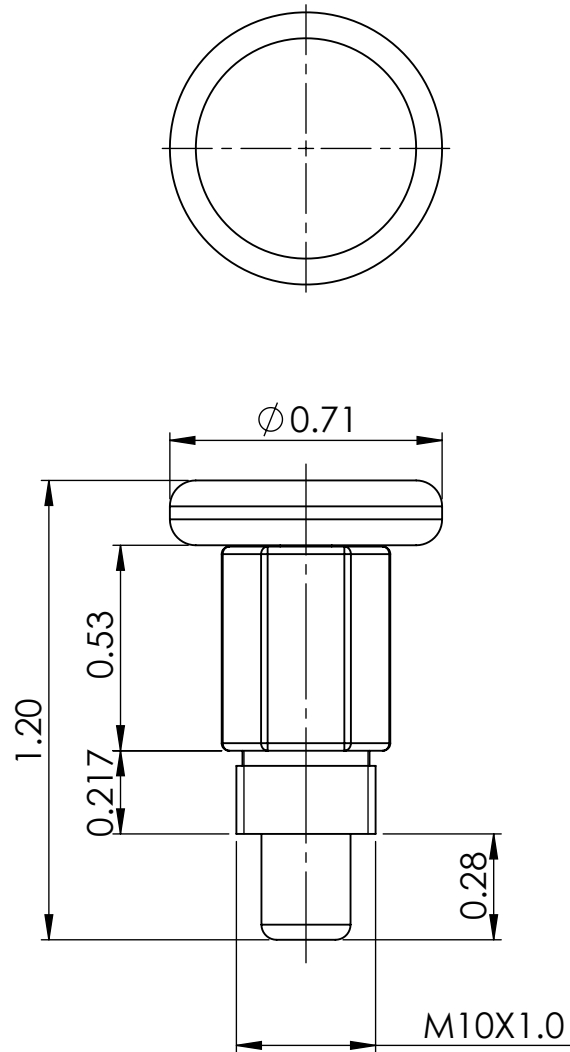
THIRD ANGLE PROJECTION

SIZE	(0)	(0.0)	(0.00)
0-10	±0.5	±0.15	±0.10
>10-30	±0.5	±0.20	±0.15
>30-50	±0.5	±0.30	±0.20
>50-100	±0.8	±0.50	±0.25
>100-200	±1.5	±0.80	±0.40
>200-300	±2.0	±1.20	±0.80
>300-500	±3.0	±2.00	±1.00
>500	±5.0	±3.00	±1.50



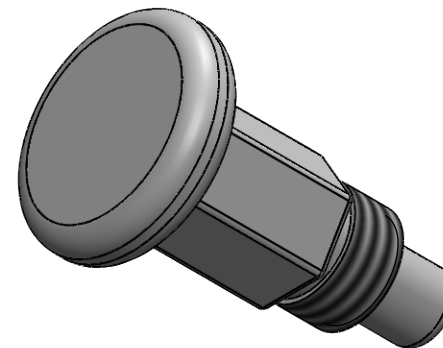
CREATE DATE	5.01.2024	SEE NOTES	MATERIAL
ITEM CODE	10280829	GREY	CLOUR
LEGACY NUMBER	497510	MATT	FINISH

TITLE:	THREADED INDEX PLUNGER		
DWG. No.	10280829	SCALE	SHEET
		2:1	1 of 2
			ISSUE
			1



NOTE:
BODY MATERIAL: ZINC ALLOY
FULL MATERIAL: STEEL
KNOB MATERIAL: DIE CAST ZINC

REST POSITION	INITIATING FORCE (lbf)	FORCE FOR FULL RETRACTION (lbf)
NO	1.12	3.60



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STATUS

APPROVED DRAWING

UNLESS OTHERWISE STATED

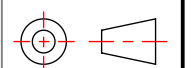
ALL DIMENSIONS IN inches

DO NOT SCALE

LINEAR TOLERANCE

SIZE	(0.00)	(0.000)	(0.0000)
0 - 0.394	±0.020	±0.006	±0.004
>0.394 - 1.181	±0.020	±0.008	±0.006
>1.181 - 1.969	±0.020	±0.012	±0.008
>1.969 - 3.937	±0.031	±0.020	±0.010
>3.937 - 7.874	±0.059	±0.031	±0.016
>7.874 - 11.811	±0.079	±0.047	±0.031
>11.811 - 19.685	±0.118	±0.079	±0.039
>19.685	±0.197	±0.118	±0.059

THIRD ANGLE PROJECTION



ANGULAR TOLERANCE
±0.5 DEGREES
UNSPECIFIED RADII 0.010 inch
DRAFT ANGLE 0.5 DEGREES
DIMENSIONS IN BRACKETS []
ARE IN INCHES FOR
REFERENCE ONLY

CREATE DATE	5.01.2024	SEE NOTES	MATERIAL
ITEM CODE	10280829	GREY	COLOUR
LEGACY NUMBER	497510	MATT	FINISH

TITLE:
THREADED INDEX PLUNGER

DWG. No.	10280829	SCALE	SHEET	ISSUE
		2:1	2 of 2	1